

- INTRODUCTION:** It is a two component room temperature vulcanising pourable fluid silicon which cures on the addition of the appropriate CATALYST B/V, according to the polycondensation process.  
SILIMOLD HTR -60 silicon rubber is characterized by a high hardness, an high dimensional stability and a high heat resisting.
- APPLICATION:** SILIMOLD HTR -60 silicon rubber is a flexible moulding mass for replicas made from low melting alloys. Suitable for tin and lead casting.
- PACKING:** Component A: Kg. 20 Plastic bucket  
Component B: Kg. 1 Plastic bottle
- SHELF LIFE:** Both components (A and B) 12 months in their original tightly closed containers, in a dry and cool place , away from moisture and at temperature between +5°C and +30°C.
- TRANSPORT:** RID/ADR exempt: the product is not flammable.

**TECHNICAL PROPERTIES****BEFORE CATALYSIS**

APPEARANCE:	Thick liquid
COLOUR:	Component A : Red Brown Component B : Transparent
SPECIFIC GRAVITY:	Comp. A e B: 1,300 Kg./lt. $\pm$ 0,030 *
VISCOSITY:	Comp. A e B: 3.000 / 3.500 CpS *
MIXING RATIO:	100 : 5 by weight (= 5%) Catalyst B/V

**DURING CATALYSIS**

POT-LIFE:	60 min.*
POURING TIME:	30 min.*
DEMOULDING TIME:	12 hours *

It is advisable to avoid catalysis of the product at temperatures over +30°C

**AFTER CATALYSIS**

APPAREANCE:	Flexible rubber
COLOUR:	Red brown
HARDNESS SHORE A :	60 $\pm$ 3 (DIN 53505)
TEARING STRENGHT:	4 N/MM. $\pm$ 0,5 (ASTM D 624 S A 3)
TENSILE STRENGHT:	3 N/mm <sup>2</sup> $\pm$ 0,5 (DIN 53504 - S A 3)
ELONGATION AT BREAK:	150 % $\pm$ 30 (DIN 53504 - S A 3)
LINEAR SHRINKAGE:	0,5 % max. after 5 days ageing (ISO 4823)
FLAME RESISTANCE:	Self extinguishing (ASTM 1692)

**(\*) NOTE:****TESTS HAVE BEEN CARRIED OUT UNDER THESE CONDITIONS**

Temperature:	+20°C
After:	24 ore
R.H.:	60%
Catalysis:	100:5

Pouring time, demoulding time and Pot Life duration depend on room temperature, R.H. and on the mixing ratio A+B.

NOTE. The information given to users is based on our best experience. However, because of the many possible applications, which are outside of our knowledge and control, we cannot accept liability for loss or damage resulting from reliance upon such information. Typical data values should not be used as a basis for product specifications.